Preparation

Part Number: PT347-02200

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Cargo Net
2	1	Hardware Pack

Hardware Bag Contents

Item#	Quantity Reqd.	Description
1	2	T-Anchors
2	2	Panel Nuts

Additional Items Required For Installation

Item #	Quantity Reqd.	Description

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes	
None		
Special Tools	Notes	
None		
Installation Tools	Notes	
Trim Plug Removal Tool		
Special Chemicals	Notes	
None		

General Applicability

MY20 and newer Corolla models

Recommended Sequence of Application

	1 11
Item #	Accessory

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description

Legend



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



<u>CAUTION:</u> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



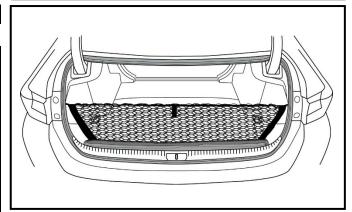
<u>TOOLS & EQUIPMENT:</u> Used in Figures calls out the specific tools and equipment recommended for this process.



<u>**REVISION MARK:**</u> This mark highlights a change in installation with respect to previous issue.



SAFETY TORQUE: This mark indicates that torque is related to safety.



Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

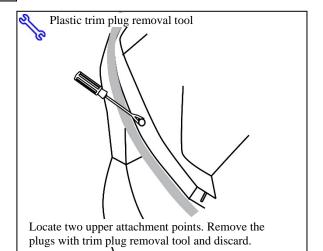
- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Lexus dealer for a copy of this document.

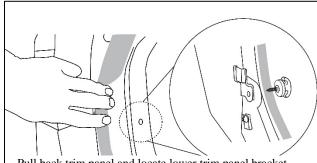
1



Procedure

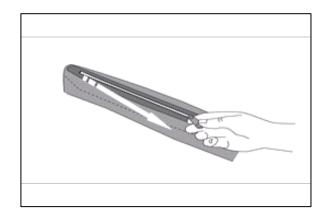


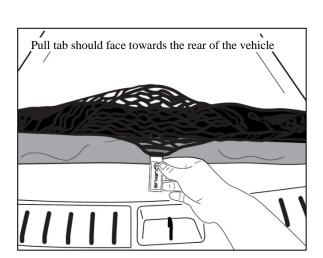
1A

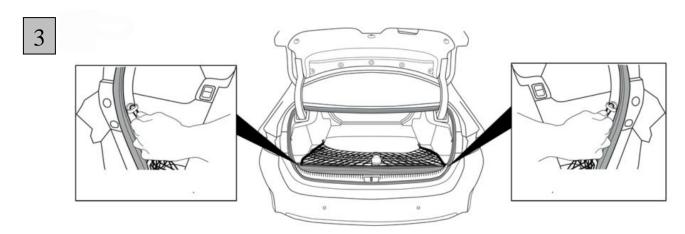


Pull back trim panel and locate lower trim panel bracket. Attach panel nut over the top hole in bracket, making sure hole in bracket lines up with panel nut threaded hole. Push trim panel back in place and thread T-anchor assembly through trim hole and tighten into panel nut. Repeat Steps 1-1A on other side of the vehicle.

2







Checklist - these points **MUST** be checked to ensure a quality installation.

Look For:	
Confirm the pull tab is facing toward the rear of the vehicle. Confirm upper loops at the top of the net are attached to the upper T-Anchors of the vehicle.	
Confirm vehicle trunk opens and closes without interference from Cargo net.	
Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)	